
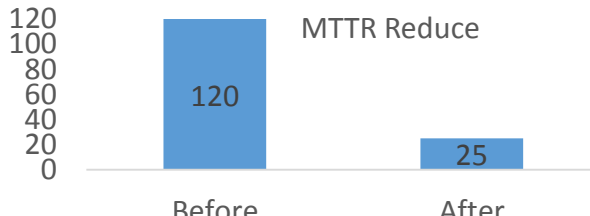


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|---|---|-------------|----------------|---------------|--|-----------------------|--|------------|------|------|-------|--------------------------|--|--|--|--|
| AD ▼ IK | TPM CIRCLE NO :- | 06 | ACTIVITY | KK | QM | PM | JH | SHE | OTPM | DM | E & T | KAIZEN IDEA SHEET | | | | |
| | TPM CIRCLE NAME | | LOSS NO./STEP | | | | | | | | | | | | | |
| Plant : P3 | DEPT : | Maint. | RESULT AREA | C | Q | P | P, C | S | M, D | P, C | M | | | | | |
| CELL : | CELL NAME : | | MACHINE STAGE: | | | OPERATION: | | | | | | | | | | |
| KAIZEN THEME : | KAIZEN IDEA : | | | | | | | | | | | | | | | |
| Reduce MTTR | Sprats panel provide | | | | | BENCHMARK: | | 120 MIN | | | | | | | | |
| | | | | | | TARGET: | | 25 Min | | | | | | | | |
| PROBLEM PRESENT STATUS : | COUNTERMEASURE: | | | | | KAIZEN START: | | 01.01.2018 | | | | | | | | |
| Before Condition Compressor area Hot air blowermotor connection connected on comp.Electrical panel if machine getting Failure so fault finding time more. | Now we are provided sprats electrical panel hot air blower unit and also Fault diagnoses & repair time reduce | | | | | TARGET DATE: | | 01.01.2018 | | | | | | | | |
| | | | | | | KAIZEN FINISH: | | 01.01.2018 | | | | | | | | |
| | | | | | | TEAM MEMBERS: | | | | | | | | | | |
| | | | | | | Avanish Verma | | | | | | | | | | |
| | | | | | | | | | | | | | | | | |
| BENEFITS:- | | | | | | | | | | | | | | | | |
| WHY-WHY ANALYSIS: | | | BEFORE | | AFTER | | KAIZEN SUSTAINANCE | | | | | | | | | |
| WHY :- MTTR time more. WHY :- Problem facing fault diagnoses. WHY :- Panel wiring very congested. | | | | |  | | WHAT TO DO: | | | | | | | | | |
| | | | | | | | HOW TO DO: | | | | | | | | | |
| | | | | | | | FREQUENCY: | | | | | | | | | |
| SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT | | | | | | | | | | | | | | | | |
| SR.NO. | CELL/PRODUCT | TDC | RESP. | STATUS | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | |
| ROOT CAUSE:- | | | | | | | RESULTS: | | | | | | | | | |
| Panel wiring very congested. | | | | | | | <div style="display: flex; align-items: center;"> <div style="text-align: right; margin-right: 10px;">120 100 80 60 40 20 0</div> <div style="text-align: center;">  <p>MTTR Reduce</p> <p>Before After</p> </div> </div> | | | | | | | | | |
| REGISTRATION NO.: P3/PM/2018/002 | | | | | | | | | | | | | | | | |
| DATE: 14.3.18 | | | | | | | | | | | | | | | | |
| REGISTERED BY: Bipin Dixit | | | | | | | | | | | | | | | | |
| MANGERS SIGN: Mr. Anuj Omar | | | | | | | | | | | | | | | | |
| HD SCOPE INFORMATION IN OTHER PLANT | | | | | | | | | | | | | | | | |
| SR.NO. | PLAN T | WHEN | WHO M | STATUS | | | | | | | | | | | | |
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