AD▼IK	TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
	TPM CIRCLE NAME :	HR & Admin	LOSS NO./STEP									
Plant : P14	DEPT :	HR	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	
CELL : Security Gate	CELL NAME :	Plant outer area	M/C STAGE:						OPERATION:			

KAIZEN THEME :	KAIZEN IDEA :	BENCHMARK:	
To Eliminate unsafe condition	Improve barricade life	TARGET:	
		KAIZEN START:	06.12.2018
		TARGET DATE:	20.12.2018
PROBLEM PRESENT STATUS :	**COUNTERMEASURE:**	KAIZEN FINISH:	16.12.2018
Wooden Barricade in under damage condition	Concrete barricade for longer life	TEAM MEMBERS:	Manish K P
			Ponnappa.M.E

WHY-WHY ANALYSIS:

Why1:- :- Wooden Barricade in under damage condition

Why2:- Wooden barricade life is less

Why3:-

Why4:-

BEFORE

AFTER

BENEFITS:-

5S Improved

KAIZEN SUSTAINANCE

WHAT TO DO:
Irreversible

HOW TO DO:
By Community work & regular monthly work

FREQUENCY:

ROOT CAUSE :-

Wooden barricade life is less

RESULTS:

Possibility to Asset/Plants or...

Eliminated

Before | After

REGISTRATION NO.:	HR/Dec-18/01
DATE:	30-Dec-2018
REGISTERED BY:	OMPRAKASH BARIK
MANGERS SIGN:	SUBRAMANI G

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS

HD SCOPE INFORMATION IN OTHER PLANT

SR. No	Plant	WHEN	WHOM	STATUS