

AD ▽ IK		TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET	
		TPM CIRCLE NAME :-	LOSS NO. / STEP										
		DEPT :-HR	RESULT AREA	P	Q	DEF :-A	C	D	S	M			
CELL :-	CELL NAME:- canteen	MACHINE / STAGE :-						OPERATION :-					
KAIZEN THEME :- To Increase Ventilation in Canteen Area			IDEA :- Strong Design										
WIDELY/DEEPLY:-			•COUNTERMEASURE :-NOW we Provide 4 Exhaust fan in canteen area for more ventilation.						BENCHMARK		No Ventilation		
PROBLEM / PRESENT STATUS :- Low ventilation in canteen area.									TARGET		Ventilation		
						KAIZEN START		05.12.2017					
						KAIZEN FINISH		02.01.18					
			TEAM MEMBERS :-										
			Puneet										
			BENEFITS :-										
			<ul style="list-style-type: none"> <li>1-Clean Environment</li> <li>2:- Morale INCREASED</li> </ul>										
			KAIZEN SUSTENANCE										
			WHAT TO DO :-ONE TIME ACTIVITY.										
			HOW TO DO :-----										
			FREQUENCY :-----										
			COST INCURRED FOR MAKING KAIZEN										
			MATERIAL COST RS.		LABOUR COST RS.		TOTAL COST RS.						
			SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT										
	SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS								
		.....	.....	.....	.....								
ROOT CAUSE :- Weak design			RESULT :-Increased Ventilation in Canteen Area										
WHY - WHY ANALYSIS :- Why :- Low Ventilation in canteen area . Why :- No Air Crossing . Why :- .Weak Designing													
REGISTRATION NO&DATE:													
REGISTERED BY :-													
MANAGER'S SIGN :-													