
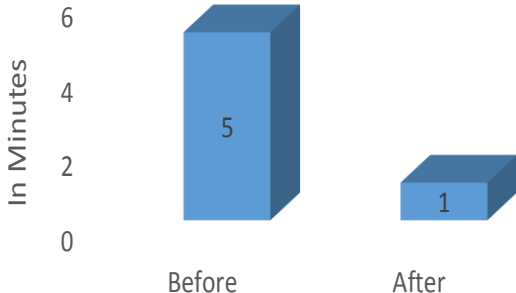


TPM CIRCLE NO :-		ACTIVITY		KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET						
TPM CIRCLE NAME :		LOSS NO./STEP																
DEPT :		Quality	RESULT AREA	C	Q	P	P,C	S	M,D	P,C	M							
CELL :-	Standard Room.	CELL NAME :	CMS inspection.	M/C STAGE:	inspection.				OPERATION:	Inspection								
KAIZEN THEME :		KAIZEN IDEA :																
To provide supporting fixture for A668 Body inspection in CMS.		For checking dimension 2 degree in A668 Body Part holding fixture to be provided.							BENCHMARK:									
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET:									
For checking 2 degree angle in A668 Body every time need to hold the part at 45° using Clay.		Part Holding fixture was provided in CMS Machine to hold the part at 45° exactly without using clay.							KAIZEN START:									
WHY-WHY ANALYSIS:		BEFORE							TARGET DATE:									
<p>Why1:- inspection time more and possibility of inspection error.</p> <p>Why2:- part was holding using by clay</p> <p>Why3:- Part Holding provision is not there.</p>									AFTER									
ROOT CAUSE		RESULTS:							SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
For checking 2 degree angle in A668 Body every time need to hold the part at 45° using Clay.									SR. No		CELL/PRODUCT		TDC		RESP.		STATUS	
REGISTRATION NO.:	P14/QM/2018/20																	
DATE:	15.11.2018																	
REGISTERED BY:	Mr. Omprakash Barik								HD SCOPE INFORMATION IN OTHER PLANT									
MANGERS SIGN:	Mr. ManjuNagendra.								SR. No		Plant		WHEN		WHOM		STATUS	