
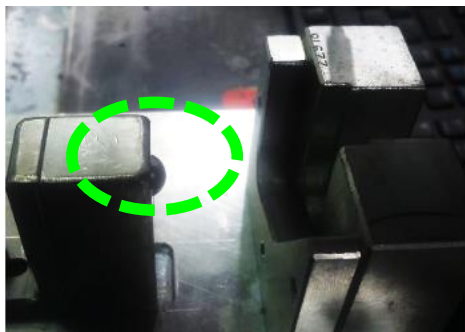


AD ▼ IK		TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET				
		TPM CIRCLE NAME :		LOSS NO./STEP													
Plant : P14		DEPT :	ME	RESULT AREA	C	Q	P	P,C	S	M, D	P, C	M					
CELL	A467	CELL NAME :	Tensioner Assembly		M/C STAGE:	Engraving			OPERATION:								
KAIZEN THEME :		KAIZEN IDEA :															
To eliminate Hand intervention		Make Spring loading elements for Component holding							BENCHMARK:								
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET:								
When date code marking operator holding job manually and There is no Proper clamping to avoid vibration		To made Spring loaded Ball plunger type elements to avoid operator hand intervention and proper clamping							KAIZEN START:		24.10.18						
WHY-WHY ANALYSIS:		BEFORE				AFTER				KAIZEN SUSTAINANCE							
Why1:- Number Mismatch and not clearly visible										WHAT TO DO:							
Why2:- When date code marking operator holding job his hand and it my disturb or vibrate										KAIZEN FINISH:				26.10.18			
Why3:- There is no Proper clamping to avoid vibration										TEAM MEMBERS:				Mr. Mallikarjuna N Mr. Madhukara D C			
ROOT CAUSE		RESULTS:							BENEFITS:-								
There is no Proper clamping to avoid vibration		<ul style="list-style-type: none"> ➤ Quality product ➤ Productivity improved ➤ Zero Accident 							Avoid rejection & tools damage								
REGISTRATION NO.:		P14/KK/2018/11															
DATE:		14.11.2018															
REGISTERED BY:		Mr. Omprakash Barik															
MANAGER SIGN:		Mr.Praveen Jannu															
HD SCOPE INFORMATION IN OTHER PLANT																	
SR.NO.	CELL/ PRODUCT	TDC	RESP.	STATUS													
1																	