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|--|---|--------------|---------------|----------------|--------|----|------|-----|------------------------------|------------|-------|--|---------------|--|--|
| | TPM CIRCLE NO :- | 10 | ACTIVITY | KK | QM | PM | JH | SHE | OTPM | DM | E & T | | | | |
| | TPM CIRCLE NAME | Ambition | LOSS NO./STEP | | | | | | | | | | | | |
| Plant : P9 | DEPT : | Maint | RESULT AREA | C | Q | P | P, C | S | M, D | P, C | M | | | | |
| CELL : | CELL NAME : | | | MACHINE STAGE: | | | | | | OPERATION: | | | | | |
| KAIZEN THEME : | KAIZEN IDEA : | | | | | | | | | | | | | | |
| To reduce in house rejection | Interlocking provide | | | | | | | | | | | BENCHMARK: | Rejection | | |
| | | | | | | | | | | | | TARGET: | No Rejection | | |
| PROBLEM PRESENT STATUS : | COUNTERMEASURE: | | | | | | | | | | | KAIZEN START: | 28.01.2018 | | |
| In the past Some time clearance Machine getting rejection on comp. Clearance operation in clearance testing mc .due to sometime Baker unit controller Off machine continuous running and showing every part ok, Because No Provision on mc baker unit controller interlock with machine. | Now we are interlocked baker unit controller with machine, If baker unit off Clearance machine will not operating . | | | | | | | | | | | TARGET DATE: | 28.01.2018 | | |
| | | | | | | | | | | | | KAIZEN FINISH: | 28.01.2018 | | |
| | | | | | | | | | | | | TEAM MEMBERS: | | | |
| | | | | | | | | | | | | Guru Preet Singh | Shubham Singh | | |
| | | | | | | | | | | | | BENEFITS:- | | | |
| | | | | | | | | | | | | 1) Quality improve 2) No manual checking | | | |
| WHY-WHY ANALYSIS: | BEFORE | | | | AFTER | | | | KAIZEN SUSTAINANCE | | | | | | |
| WHY :-MC getting rejection on component. | | | | | | | | | WHAT TO DO:One time activity | | | | | | |
| WHY :-If Baker unit off mc showing all comp. ok | | | | | | | | | HOW TO DO: | | | | | | |
| WHY :-No interlock machine with controller | | | | | | | | | FREQUENCY: | | | | | | |
| | | | | | | | | | | | | SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT | | | |
| | SR.NO. | CELL/PRODUCT | TDC | RESP. | STATUS | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| ROOT CAUSE:- | RESULTS: | | | | | | | | | | | | | | |
| No interlock machine with controller | No In-house rejection | | | | | | | | | | | HD SCOPE INFORMATION IN OTHER PLANT | | | |
| REGISTRATION NO.: P9/QM/2018/002 | SR.NO. | PLAN T | WHEN | WHO M | STATUS | | | | | | | | | | |
| DATE: 14.3.18 | | | | | | | | | | | | | | | |
| REGISTERED BY: Bipin Dixit | | | | | | | | | | | | | | | |
| MANGERS SIGN: Mr. Amreesh Chauhan | | | | | | | | | | | | | | | |
| AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018 | | | | | | | | | | | | 1 of 18 | | | |