



AD  IK		TPM CIRCLE NO :-	5	ACTIVITY		KK		QM		PM		JH		SHE		OTPM		DM		E & T		KAIZEN IDEA SHEET									
Plant : P3		TPM CIRCLE NAME	Unique	LOSS NO./STEP																											
CELL :03		DEPT :	QA	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M																			
CELL NAME :		Drum change			MACHINE STAGE:	WINNER Machine			OPERATION:		Profile Grooving																				
KAIZEN THEME :		To reduce the possibility of In house rejection																													
KAIZEN IDEA :		Gauge provided										BENCHMARK:					No Gauge														
PROBLEM PRESENT STATUS :		possibility of Relation Gauge Pin missing .										TARGET:					Gauge Provided														
COUNTERMEASURE:		Gauge Provided at profile Grooving soft stage										KAIZEN START:																			
WHY-WHY ANALYSIS:		WHY-1:-No Gauge available for profile checking in soft stage.										TARGET DATE:					20.11.2017														
		BEFORE										AFTER					KAIZEN FINISH:					11.01.18									
		N/A															TEAM MEMBERS:														
																	Abhijeet Mishra														
																	Gaurav Verma														
																	BENEFITS:-					Reduce Gauge cost .									
																	KAIZEN SUSTAINANCE														
																	WHAT TO DO:					Irreversible action									
																	HOW TO DO:					Visual checking									
																	FREQUENCY:					Weekly basis.									
																	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT														
												SR.NO.		CELL/ PRODU CT		TDC		RESP.		STATUS											
ROOT CAUSE:-		Gauge Not available										RESULTS:										No pieces by pass from the stage									
REGISTRATION NO.:		P3/QM/2018/002																													
DATE:		14.3.18																													
REGISTERED BY:		Bipin Dixit																													
MANGERS SIGN:		Mr. Kuldeep Tyagi																													
AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018																															
		HD SCOPE INFORMATION IN OTHER PLANT										SR.NO.		PLANT		WHEN		WHOM		STATUS											