

CELL :- 02 CELL NAME:-BCOF MACHINE / STAGE :- Balancing OPERATION :-Balancing

KAIZEN THEME :-To reduce possibility of Sensor damage .

WIDELY/DEEPLY:-

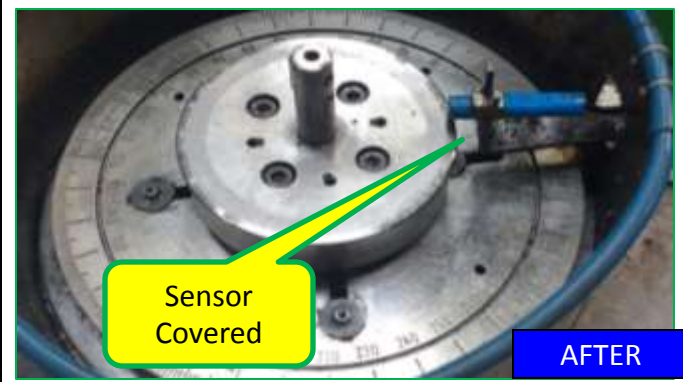
PROBLEM / PRESENT STATUS :- During operating balancing machine chance of sensor damage.



BEFORE

IDEA :- Sensor covered.

COUNTERMEASURE:- Provide the pipe cover on proximity sensor so that no chance for damage possibility.



AFTER

BENCHMARK	Possibility of damage
TARGET	Reduce possibility of dam.
KAIZEN START	14.9.2016
KAIZEN FINISH	19.9.2016

TEAM MEMBERS :-
Rajesh Kumar, Parmeshwar Sharma
Sumit Kumar

BENEFITS :-
Operator moral increase
Sensor life increase.

KAIZEN SUSTENANCE

WHY-WHY ANALYSIS :-
WHY 1:- Chance of Sensor Damage
Why 2 :- Operator may be hit the part on Sensor.
WHY 3:- Sensor not cover.

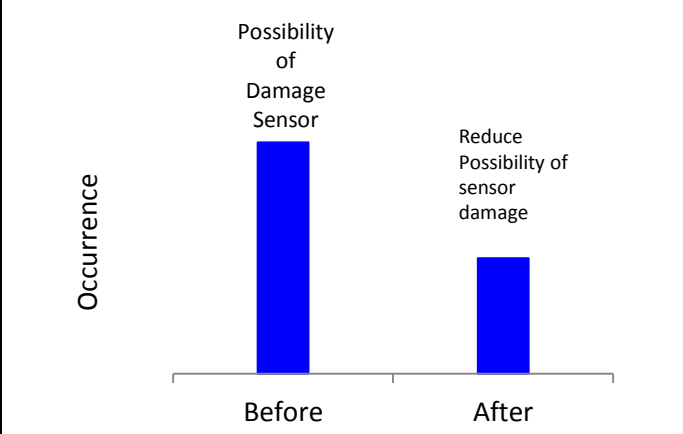
ROOT CAUSE :- Sensor not cover.

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-

RESULT :-Reduce possibility of sensor damage.



WHAT TO DO :-Check point add in JH

HOW TO DO :- Visual

FREQUENCY :-Monthly

COST INCURRED FOR MAKING KAIZEN		
MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	NA			