

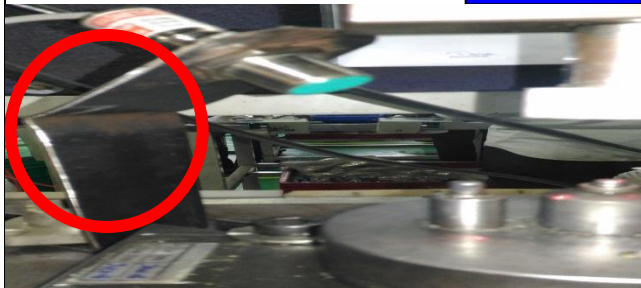
CELL :- A157 CELL NAME:- TENSIONER MACHINE / STAGE :- PLUG PRESSING FIX . OPERATION :- PLUG PRESSING

KAIZEN THEME :- :- To Eliminate Possibility Of Thread Miss Sensor Bypass .

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- We are The problem Sensor By pass in Plug Press Fixture A157.

BEFORE



IDEA :- Strong.

COUNTERMEASURE:- To provide the Strong Sensor Holder attachment

AFTER



BENCHMARK	Possibility
TARGET	No Possibility
KAIZEN START	5-6-2016
KAIZEN FINISH	7-6-2016

TEAM MEMBERS :-
Vivek Sharma

BENEFITS :-

1. Quality Improve .
2. Time saving .
- 3 .Moral Improve.

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-

WHY 1:- Thread Miss Sensor Bypass

ANS 1:- Sensor Holder Attachment Week

RESULT :-

1 :- Quality Improve .

2 :- Time Saving .

WHAT TO DO :- IR- Reversible

HOW TO DO :- N/A

FREQUENCY :- SIX MONTH.

ROOT CAUSE :- WEAK

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1				

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-