

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Quality	RESULT AREA	P	Q	DEF :-A/B/C	C	D	S	M	

KAIZEN IDEA SHEET

KAIZEN NO:-

CELL :- - CELL NAME:- DGS MACHINE / STAGE:- Kashi (DGS Grinding) OPERATION :- Grinding

KAIZEN THEME :- To reduce the casting Grooving Flash outflow from supplier.

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS:- During Incoming inspection at inward stage Casting grooving flash observed in Drum Change(A189).

N.A.

BEFORE

IDEA :- Increase Awareness

COUNTERMEASURE:- By providing training & Displaying limit sample at supplier end to reduce Outflow from Kashi End to Advik End.

Ok Limit Sample for grooving flash



AFTER

WHY WHY ANALYSIS :-

WHY 1 :- Grooving flash observed in DGS (A189) at Advik Inward Stage.

WHY 2:- Grooving flash part skip form supplier Inspection stage

WHY 3:- Operator not aware about this Grooving flash

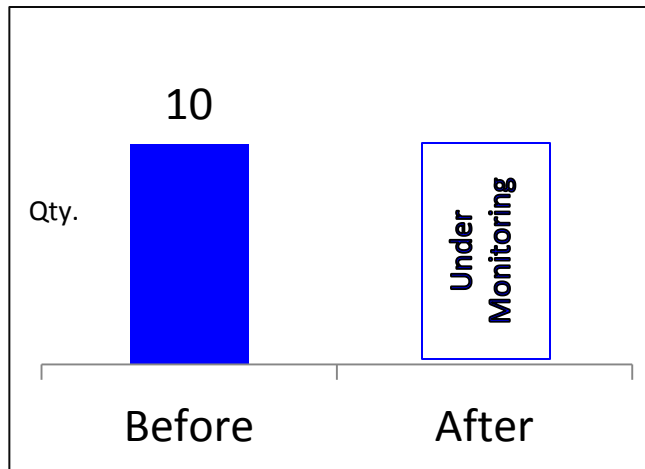
ROOT CAUSE:- Lack of Awareness

REGISTRATION NO&DATE:

REGISTERED BY :- Sumit Kumar

MANAGER'S SIGN :-

RESULT:- Grooving flash problem out flow reduced.



BENCHMARK	10 Nos.
TARGET	Zero
KAIZEN START	24.05.2016
KAIZEN FINISH	24.05.2016

TEAM MEMBERS :- Sumit Kumar, Rajesh Kumar

BENEFITS :- Operator moral boost up. Quality Improve

KAIZEN SUSTENANCE

WHAT TO DO :- Reversible

HOW TO DO :- Monitoring

FREQUENCY :- Daily check

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
N.A		

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
-	N.A	N.A		