

CELL :- 01 | CELL NAME:- D. C. | MACHINE / STAGE :- Aurum 303 | OPERATION :- Turning and facing

KAIZEN THEME :- रिजेक्शन को कम करना.

IDEA :- Round

WIDELY/DEEPLY:-

COUNTERMEASURE:- we have Changed the Safe by grinder machine of Locating Pin Pocket (Flat to round).

PROBLEM / PRESENT STATUS :- A493 DGS Window Shift problem is coming in profile grooving machine.

BEFORE

AFTER

BENCHMARK	40
TARGET	0
KAIZEN START	02.06.2016
KAIZEN FINISH	02.06.2016

TEAM MEMBERS :-
Ashok & Rajesh Sharma

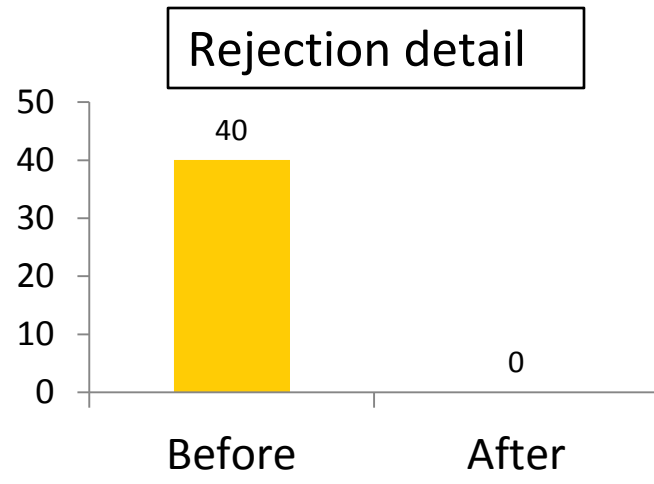
BENEFITS :-
Rejection Reduce
Adjustment time saving
Cost save of rejection components

KAIZEN SUSTENANCE

WHY WHY ANALYSIS :- :- A493 DGS Window Shift problem is coming in profile grooving machine

ANS 1:- due to window locating pin not proper Adjust in aurum machine.
ANS 2:- due to locating pin pocket is flat.

RESULT :- Now window is coming in center after the Profile grooving Machine.



WHAT TO DO :-

HOW TO DO :

FREQUENCY :-

ROOT CAUSE :- Flat

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
0.0	0.0	0.0

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
01				