
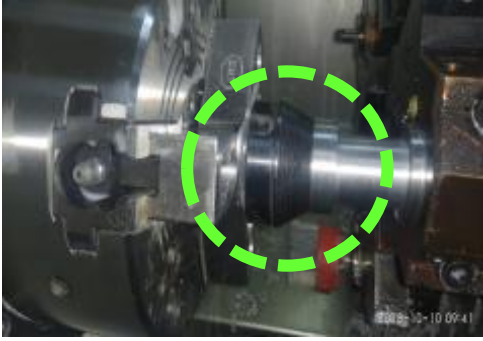


AD▼IK		TPM CIRCLE NO :-	1	ACTIVITY		KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
		TPM CIRCLE NAME :		LOSS NO./STEP										
Plant : P14		DEPT :	ME	RESULT AREA		C	Q	P	P, C	S	M, D	P, C	M	
CELL :	A659 Cover	CELL NAME :	OIL PUMP COVER			M/C STAGE:	CLT-05			OPERATION:	Facing and OD Turning			
KAIZEN THEME :		KAIZEN IDEA :												
Avoided chances wrong loading		Relief type Pusher provide for slender area for proper resting								BENCHMARK:				
PROBLEM PRESENT STATUS :		COUNTERMEASURE:								TARGET:				
										KAIZEN START:		20.09.18		
Cover thickness variation due to Old Pusher load act only center		New pusher to be design relief type for proper butting								TARGET DATE:		24.09.18		
										KAIZEN FINISH:		24.09.18		
WHY-WHY ANALYSIS:		<p><b>Why1:-</b> Part lifting and gap between part and jaws</p> <p><b>Why2:-</b> Push was not butting on 35mm dia face</p> <p><b>Why3:-</b> Extra material on Face of raw material</p>								TEAM MEMBERS:				
										Mr. Mallikarjuna N		Mr. Manas		
										BENEFITS:-				
		Part lifting reduced and arrested thickness variation												
ROOT CAUSE		BEFORE				AFTER				KAIZEN SUSTAINANCE				
Extra material on Face of raw material										WHAT TO DO:				
		<p>➤ No chances of part lifting and arrested thickness variation</p>								HOW TO DO: Manual				
										FREQUENCY: One time Activity				
										SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
SR. NO.	CELL/ PRODUCT	TDC	RESP.	STATUS										
1.	---	---	---											
HD SCOPE INFORMATION IN OTHER PLANT														
SR.NO.	PLANT	WHEN	WHOM	STATUS										
1														
REGISTRATION NO.:		P14/KK/2018/01												
DATE:		22.10.18												
REGISTERED BY:		OMPRAKASH												
MANAGER SIGN:		Mr. Manas Kumar Dey												