

<b>CELL:-</b> Oil pump	<b>CELL NAME:-</b> A449	<b>MACHINE / STAGE :-</b> Flushing	<b>OPERATION :-</b> Flushing																								
<b>KAIZEN THEME :-</b> To reduce S.O.C.		<b>IDEA :-</b> provide Guard																									
<b>Problem present status :-</b> Flushing machine area was very dirty		<b>COUNTERMEASURE:-</b> We have provide a metallic guard .																									
<div style="text-align: right; background-color: red; color: white; padding: 2px;">Before</div> 		<div style="text-align: right; background-color: green; color: white; padding: 2px;">After</div> 																									
<b>WHY - WHY ANALYSIS :-</b> <b>WHY-1:-</b> Flushing machine area was very dirty <b>WHY-1:-</b> R.P.Oil flashes around the flushing machine <b>WHY-2:-</b> due to Guard not available		<b>RESULT :</b> <b>No S.O.C.</b>																									
<b>ROOT CAUSE :-</b> No Guard		  <b>BEFORE</b> <b>AFTER</b>																									
<b>REGISTRATION NO. &amp; DATE :-</b> 21.11.17																											
<b>REGISTERED BY :-</b> Harish																											
<b>MANAGER'S SIGN :-</b> Prashant verma																											
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