

CELL :-BOP STORE | CELL NAME:- P-9 | MACHINE / STAGE :- | OPERATION :-

KAIZEN THEME :-
To Improved 1's & 2's.

IDEA :- Display the min. & max. level on BOP board.

WIDELY/DEEPLY:-

COUNTERMEASURE:- we are display the all BOP Material pkt. Std. & min. & max. level on BOP Board.

BENCHMARK TARGET	BOP not Maintained
KAIZEN START	BOP Maintained
KAIZEN FINISH	18.01.2017
	18.01.2017

PROBLEM / PRESENT STATUS :-
BOP Store in display the BOP material board not proper maintain.

TEAM MEMBERS :- Mukut Yadav
Mr. Kamalkant , Mr. Nakul



BEFORE



AFTER

BENEFITS :-
1's & 2's maintain

KAIZEN SUSTENANCE

WHY-WHY ANALYSIS :-

RESULT :- 1's & 2's maintain.

WHY 1:- Not display pkt. std. on BOP Board.

WHAT TO DO :- Display the min. & Max level.

WHY 2:- Not display min. & max. level on BOP board

HOW TO DO :-

FREQUENCY :- One Time

ROOT CAUSE :-
Not display min. & max. level on BOP board.

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
NA		NA

REGISTRATION NO&DATE:

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTERED BY :- MUKUT YADAV

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	N/A			

MANAGER'S SIGN :-