

**AD ▾ IK**

**TPM CIRCLE NO :-**  
**TPM CIRCLE NAME :-**  
**DEPT :-** plant 9 assembly

**ACTIVITY**  
**LOSS NO. / STEP**  
**RESULT AREA**

KK	QM	PM	JH	SHE	OT	DM	E&T
P	Q	DEF	A/B/C	C	D	S	M

**KAIZEN IDEA SHEET**

KAIZEN NO:-

**CELL :-** \*1

**CELL NAME:-** Tensioner

**MACHINE / STAGE :-** Grouping

**OPERATION :-** Grouping

**KAIZEN THEME :-** To reduce lubrication oil cost

**WIDELY/DEEPLY:-**

**PROBLEM / PRESENT STATUS :-**  
 We are consume 10 ltr.  
 Lubrication oil (20W 40 4T) for nut and screw grouping / month .



**BEFORE**

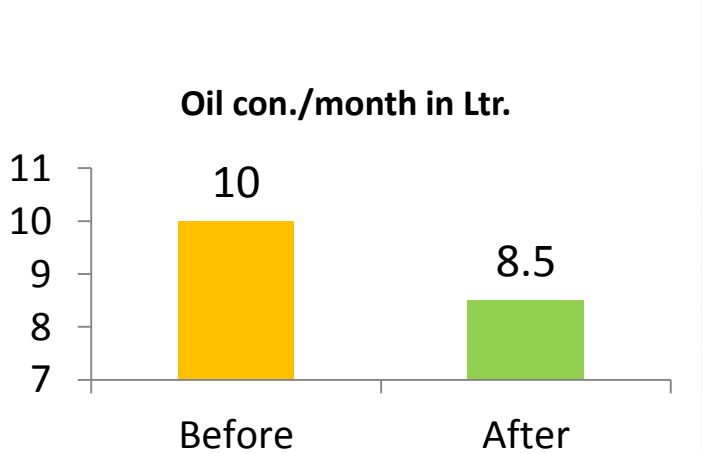
**IDEA :-** New Method

**COUNTERMEASURE:-**  
 Provide a sponge inside of bin and oil spread on the sponge And dip the screw in the sponge.

**AFTER**



**RESULT :-**



<b>BENCHMARK</b>	10 ltr
<b>TARGET</b>	7 ltr.
<b>KAIZEN START</b>	30.01.2017
<b>KAIZEN FINISH</b>	30.02.2017

**TEAM MEMBERS :-**  
 Swati Kashyap

**BENEFITS :-**

- 1- Cost saving 450/Month
- 2- Morel increase

**KAIZEN SUSTENANCE**

**WHAT TO DO :-**

**HOW TO DO :-**

**FREQUENCY :-**

<b>COST INCURRED FOR MAKING KAIZEN</b>		
MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
00.00	0.00	00.00

<b>SCOPE &amp; PLAN FOR HORIZONTAL DEPLOYMENT</b>				
SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS

**WHY - WHY ANALYSIS :-**  
**WHY :-** We are consume 10 ltr.  
 Lubrication oil (20W 40 4T) for nut and screw grouping / month .  
**ANS 1:-** We are using old method for Grouping .

**ROOT CAUSE :-** Old method

**REGISTRATION NO&DATE:**

**REGISTERED BY :-**

**MANAGER'S SIGN :-**