

AD ▽ IK

TPM CIRCLE NO :-
 TPM CIRCLE NAME :-
 DEPT :-plant 9 assembly
 ACTIVITY
 LOSS NO. / STEP
 RESULT AREA
 KK QM PM JH SHE OT DM E&T
 P Q DEF : A/B/C C D S M

KAIZEN IDEA SHEET

KAIZEN NO:-

CELL :- 03 CELL NAME:-De-comp MACHINE / STAGE :- De-comp OPERATION :- De-comp

KAIZEN THEME :-
 To eliminate source of contamination .

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- A271
 Combo unit m/c front area was very Dirty.



BEFORE

IDEA :- design to be change .

COUNTERMEASURE:-
 Provide a way for oil drain .



AFTER

BENCHMARK	S.O.C.
TARGET	0 S.O.C.
KAIZEN START	09.01.2017
KAIZEN FINISH	16.01.2017

TEAM MEMBERS :-
 Yogendra sharma

BENEFITS :-

- 1- Stop oil splashes in floor
- 2- Morel increase

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-
WHY :- A271 Combo unit m/c front area was very Dirty.

ANS 1:- R.P. oil spread on the tray
ANS 2:- not a sufficient way for output oil

ROOT CAUSE :-Weak design

REGISTRATION NO&DATE:
REGISTERED BY :-
MANAGER'S SIGN :-

RESULT :-

ELIMINATE SOURCE OF CONTAMINATION

WHAT TO DO :-

HOW TO DO :-

FREQUENCY :-

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
00.00	0.00	00.00

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS