

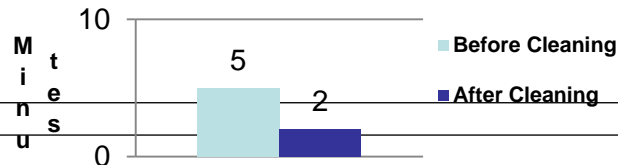


Plant : P3	TPM CIRCLE NO :-	11	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	
	TPM CIRCLE NAME :	Simplify	LOSS NO./STEP									
CELL : Supplier end	DEPT :	PPC	RESULT AREA	P	Q			C	D	S	M	
	CELL NAME :	Machine		MACHINE STAGE:	I160T Machine			OPERATION:	Die casting			

KAIZEN THEME :	KAIZEN IDEA :	BENCHMARK:	5 Min/shift
To Reduce the cleaning time of MMM.	Put a tray in the bottom side of plunger road.	TARGET:	Zero
PROBLEM PRESENT STATUS :	COUNTERMEASURE:	KAIZEN START:	12.2.2018
Observe the aluminum chips near plunger area.	All aluminum chips collect In the tray and remelt after fulfillment.	TARGET DATE:	
		KAIZEN FINISH:	30..2.2018
		TEAM MEMBERS:	
		Mr. Jay Sharma	Gaurav Dyaracoty
		Mr. Deepak Pandey,	
		BENEFITS:-	
		1. Reduce the Cleaning Time. 2. Increase the running time	

WHY-WHY ANALYSIS:	BEFORE	AFTER	KAIZEN SUSTAINANCE										
<p>WHY1:- observe the aluminum chips near plunger area.</p> <p>WHY2:- Aluminum fall down during metal pouring.</p> <p>WHY3:- No any tray in the bottom side of plunger road.</p>			<p>WHAT TO DO:- Put a tray in the bottom side of plunger road.</p> <p>HOW TO DO:-By Welding of two supporting angle.</p> <p>FREQUENCY:- One time</p>										
			SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT										
			<table border="1"> <thead> <tr> <th>SR.NO.</th> <th>CELL/PRODUCT</th> <th>TDC</th> <th>RESP.</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>	SR.NO.	CELL/PRODUCT	TDC	RESP.	STATUS					
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ROOT CAUSE:-	RESULTS:-	
No any tray in the bottom side of plunger road.		
REGISTRATION NO.: P3/JH/2018/016		
DATE: 23.3.18		
REGISTERED BY: Bipin Dixit		
MANGERS SIGN: Mr. Amreesh Chauhan		



HD SCOPE INFORMATION IN OTHER PLANT				
SR.NO.	PLANT	WHEN	WHOM	STATUS
1				