ADVIK	TPM CIRCLE NO :-		ACTIVITY		KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET
	TPM CIRCLE NAME :		LOSS NO. / STEP		10								
	DEPT :-prod.		RESULT AREA		P	Q	DEF :- A / B / C		C	D	S	M	KAIZEN NO:-

CELL :-	CELL NAME:- Paint Shop	MACHINE / STAGE :- Paint Shop Panel	OPERATION :- Loading

KAIZEN THEME :-Energy saving

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- Blower Fan Motor not off when oven temp is near about Ambient temp .

BEFORE

WHY WHY ANALYSIS :- Blower fan motor Not Off in auto.
WHY:- No interlocking Provide

ROOT CAUSE :- No interlocking Provide

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-

IDEA :- Interlocking Provide

COUNTERMEASURE:- Provide interlocking for Blower fan motor & Heater . When heater off then after one hour blower fan motor automatic Switch off.

AFTER

RESULT :- Energy saving & increase heater Life.

BENCHMARK	No Interlocking
TARGET	Interlocking
KAIZEN START	28.08.15
KAIZEN FINISH	28.08.15

TEAM MEMBERS :- Dheeraj Bhatt & Sanjay Joshi

BENEFITS :-

KAIZEN SUSTENANCE

WHAT TO DO :- Irreversible

HOW TO DO :- One time Activity

FREQUENCY :- One time activity

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS