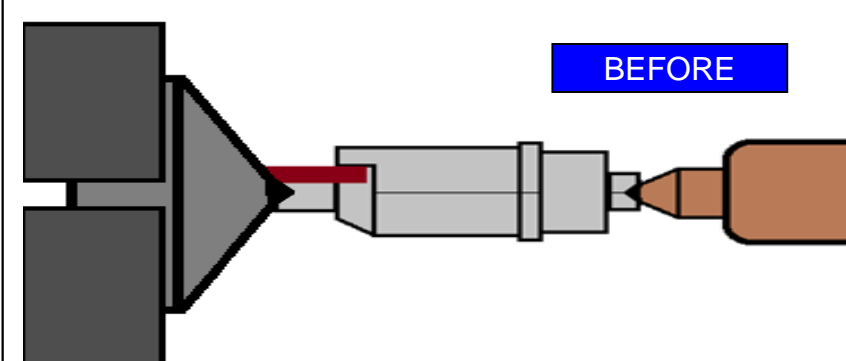


CELL :- 02 CELL NAME:- DC MACHINE / STAGE :- Cub 309 OPERATION :- Turning and facing

KAIZEN THEME :-To eliminate The in-house rejection

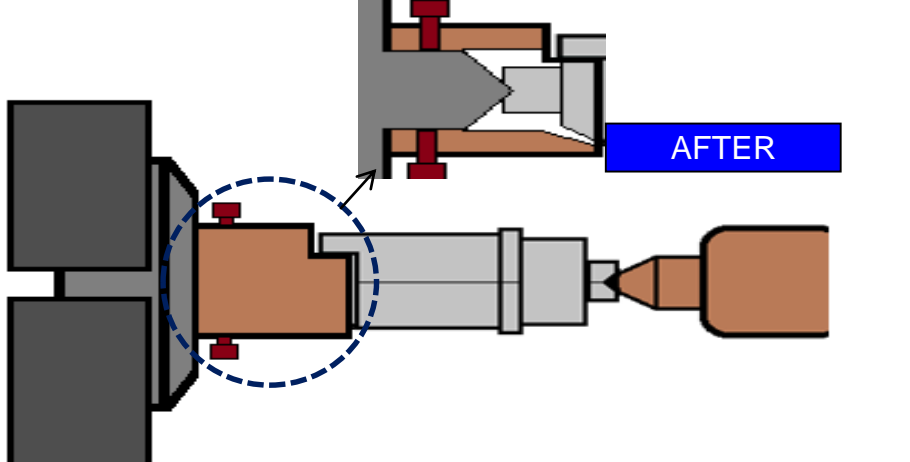
WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- 08 nos Comp. are damage in a August month at CUB 309 Rough turning machine



IDEA :- Strong Design

COUNTERMEASURE:- Provided simple Attachment for driving the component that guiding More Area .



BENCHMARK	08 nos
TARGET	00
KAIZEN START	20/08/2015
KAIZEN FINISH	20/08/2015

TEAM MEMBERS :-Yogendra Singh
 Rajesh Sharma
 Lokesh Kumar

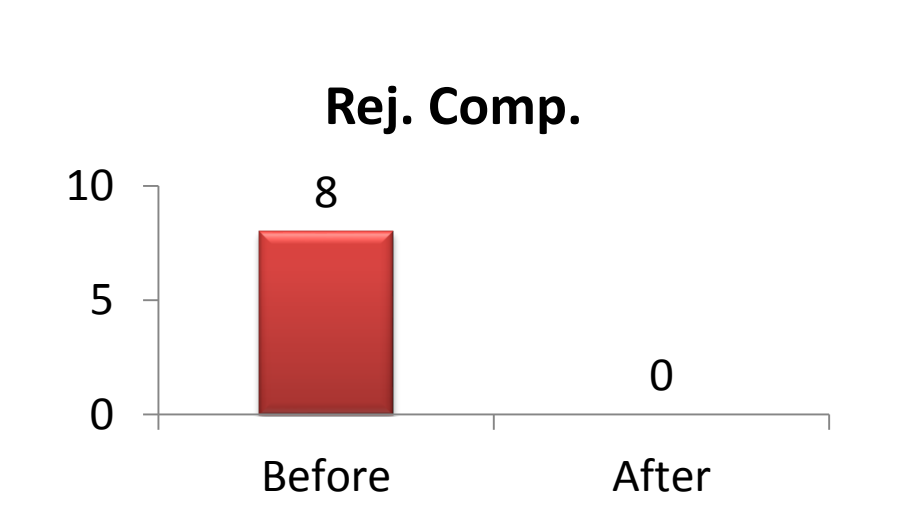
BENEFITS :- Reduce the cost of the poor quality.
 Reduce the set-up adjustment loss.

KAIZEN SUSTENANCE

WHY WHY ANALYSIS :-
WHY:1 -08 nos comp. are damaged in August month at cub 309 Rough turning machine
WHY:-2-Component slipped during operation.
WHY:-3- Drive not supported.
WHY:-4- Pin broken
WHY:-5- Weak Design

ROOT CAUSE :- Weak Design

RESULT :-



WHAT TO DO :- Check attachment condition

HOW TO DO :- JH check sheet

FREQUENCY :- Daily

COST INCURRED FOR MAKING KAIZEN		
MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
0	0	0

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	N/A			

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-